



TruPunch 1000 (S05)

Technical data



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Punching machines

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Subject to changes. The details in our offer and order confirmation are definitive.



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Punching machines

Technical data

	TruPunch 1000 (S05) small format	TruPunch 1000 (S05) medium format
DIMENSIONS		
WIDTH	6000 mm ¹	6550 mm ¹
DEPTH	7144 mm ¹	7144 mm ¹
HEIGHT	2155 mm ¹	2155 mm ¹
MAX. STROKE RATE		
PUNCHING (E = 1 MM)	600 RPM	600 RPM
MARKING	1300 RPM	1300 RPM
WORKING RANGE		
PUNCHING MODE, X AXIS	2050 mm	2500 mm
PUNCHING MODE, Y AXIS	1250 mm	1250 mm
MAX. SHEET THICKNESS	6.4 mm	6.4 mm
MAX. WORKPIECE WEIGHT	150 kg	150 kg
MAX. PUNCHING FORCE	165 kN	165 kN
TOOLS		
MULTITOOLOOL TOOL CHANGING TIME	2.4 sec	2.4 sec
NUMBER OF TOOLS/CLAMPS	15 Pieces / 2 Pieces	18 Pieces / 2 Pieces
PART REMOVAL		
MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES	180 mm x 150 mm	180 mm x 150 mm
MAX. PART SIZE - PUNCHING PART REMOVAL FLAP (WITH MOVING TABLE)	180 mm x 500 mm	180 mm x 500 mm
MAX. PART SIZE - FIXED PUNCHING CHUTE (WITH MOVING TABLE)	460 mm x 500 mm	460 mm x 500 mm
CONSUMPTION VALUES		
AVERAGE POWER CONSUMPTION OF ACTIVE AUTO- SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.3 kW	4.3 kW

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Footnotes

1 – The dimensions are approximate; the dimensions specified in the installation plan are valid.